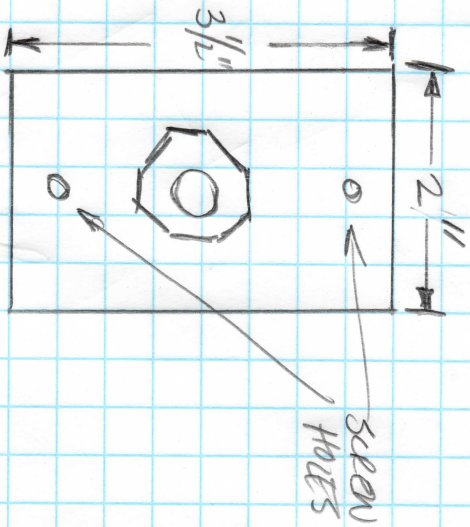
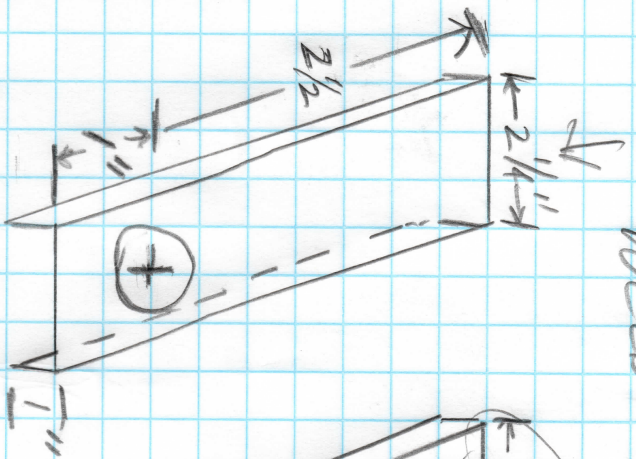


CENTERED
WELDED
HEX NUT



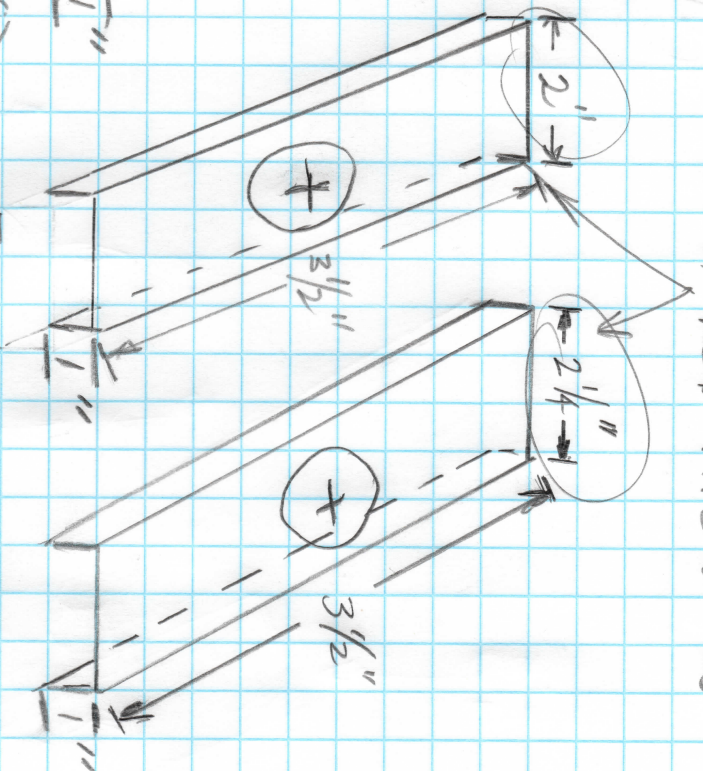
UPPER
PADS (4)
(Approx 1/4" Plate)

OFFSET PIPE
WELD



AFT SADDLES (2)
(Approx 1/8" Plate
OR V CHANNEL)

CENTERED PIPE WELD



FWD
STBD
PAD (1)
FWD
PORT
PAD (1)

SADDLE WIDTHS
(2" + 2 1/4") ARE
INSIDE DIMENSIONS
TO FIT ON STRANGER